

CERTIFIED MATERIAL REPORT

CMR No. : 1807233700016

Date of Issue : 2018-07-23

Customer	M.BINDT TRADING		
Trade Name	SC-600HM	Size	1.2mm*15kg
Lot No.	20004424AA8CE2	Purchaser's Order No.	-
Specification	DIN 8555 MSG 6-GF-60-P * According to EN 10204-2004 : 3.1		

Welding Current	DCEP	Shielding Gas	80%Ar+20%CO ₂	Post Weld Heat Treatment (°C × hr.)	AS WELDED			
Mechanical Properties	Tensile Test			Impact Test (CVN - Joule)				
	YS(MPa)	TS(MPa)	EL(%)	Temp.(°C)	X1	X2	X3	Avg.
	-	-	-		-	-	-	-
DIN Spec.								

Chemical Composition (%)

	C	Si	Mn	Cr	Mo						
(Weld Metal)	0.46	0.51	1.79	5.85	0.42						
DIN Spec.	-	-	-	-	-						

*Hardness Test (HRC) : 60

Others

We hereby certify that the material covered by this report has been inspected in accordance with and been found to meet the applicable requirements of specification and customer's requirements.

Approved by

K.W. Park

QA Manager Park K. W.



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