

CERTIFIED MATERIAL REPORT

CMR No. : 1507083500038

Date of Issue : 2015-07-08

Customer	M.BINDT TRADING		
Trade Name	SM-70	Size	1.2mm*300kg
Lot No.	56113020	Purchaser's Order No.	-
Applicable Specification	AWS A5.18 ER70S-6 * According to EN 10204-2004 : 3.1 EN ISO 14341-A G 42 4 M21 3Si1		

Welding Current	DCEP	Shielding Gas	80%Ar+20%CO ₂	Post Weld Heat Treatment (°C × hr.)	AS WELDED			
Mechanical Properties	Tensile Test			Impact Test (CVN - Joule)				
	YS(MPa)	TS(MPa)	EL(%)	Temp.(°C)	X1	X2	X3	Avg.
	527	616	29.4	-40	78	84	88	83
Spec.	≥ 400	≥ 480	≥ 22	-				

Chemical Composition (%)

(WIRE) Spec.	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	
	0.07	0.82	1.45	0.011	0.007	0.39	0.02	0.02	0.01	0.01	
	0.06 ~0.15	0.80 ~1.15	1.40 ~1.85	≤ 0.025	≤ 0.035	≤ 0.50	≤ 0.15	≤ 0.15	≤ 0.15	≤ 0.03	

Others

We hereby certifies that the material covered by this report has been inspected in accordance with and been found to meet the applicable requirements of specification and customer's requirements.

Approved by

K.W. Park

QA Manager Park K. W.



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